



Model Curriculum

NOS Name: Foundation course in Flex Fuel Engine Design

NOS Code: ASC/N8120

NOS Version: 1.0

NSQF Level: 5.5

Model Curriculum Version: 1.0

Automotive Skills Development Council | E-113, Okhla Industrial Area, Phase – III, New Delhi – 110020

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Training Parameters

| | |
|---------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Sector | Automotive |
| Sub-Sector | Research & Development |
| Occupation | Automotive Product Designing |
| Country | India |
| NSQF Level | 5.5 |
| Aligned to NCO/ISCO/ISIC Code | NCO-2015/2145.0900 |
| Minimum Educational Qualification and Experience | UG Diploma in relevant field with 1.5 Years of Relevant experience OR 3 rd year of UG Degree in relevant field OR Diploma after 10th in relevant field with 3 Years of Relevant experience |
| Pre-Requisite License or Training | |
| Minimum Job Entry Age | 18 years |
| Last Reviewed On | 15/03/2024 |
| Next Review Date | 15/03/2027 |
| NSQC Approval Date | 15/03/2024 |
| QP Version | 1.0 |
| Model Curriculum Creation Date | 15/03/2024 |
| Model Curriculum Valid Up to Date | 15/03/2027 |
| Model Curriculum Version | 1.0 |
| Minimum Duration of the Course | 60 Hours 00 Minutes |
| Maximum Duration of the Course | 60 Hours 00 Minutes |

Program Overview

This section summarizes the end objectives of the program along with its duration.

Training Outcomes

At the end of the program, the learner should have acquired the listed knowledge and skills.

- Designing of mechanical-electronic parts of FFV systems and Engine Management system
- Analysis of the effects of Ethanol blend ratios through CAE simulation
- Execution of physical testing of FFV parts and systems for design validation and performance

Compulsory Modules

The table lists the modules and their duration corresponding to the Compulsory NOS of the QP.

| NOS and Module Details | Theory Duration | Practical Duration | On-the-Job Training Duration (Mandatory) | On-the-Job Training Duration (Recommended) | Total Duration |
|-------------------------------------------------------------------------------------------------------|-----------------|--------------------|------------------------------------------|--------------------------------------------|----------------|
| ASC/N8120 – Foundation course in Flex Fuel Engine Design– 1.0 NSQF Level – 5.5 | 15:00 | 45:00 | | | 60:00 |
| Module 1: Prepare on Flex Fuel Vehicle (FFV) systems and Alternative Fuel Propulsion (AFP) markets | 06:00 | 10:00 | | | 16:00 |
| Module 2: Designing of FFV systems and FF Engine (FFE) Management systems | 05:00 | 20:00 | | | 25:00 |
| Module 3: Analysis of the effects of Ethanol blend ratios by simulating and testing | 04:00 | 15:00 | | | 19:00 |
| Total Duration | 15:00 | 45:00 | | | 60:00 |

Module Details

Module 1: Prepare on Flex Fuel Vehicle (FFV) systems and Alternative Fuel Propulsion (AFP) markets

Mapped to ASC/N8120, v1.0

Terminal Outcomes:

- Describe the environmental and operational impact of FFV in the perspective of material and energy
- Illustrate the changes on mechanical-electronic parts of FFV sub-systems adapting to FF engine

| Duration: <06:00> | Duration: <10:00> |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Theory – Key Learning Outcomes | Practical – Key Learning Outcomes |
| <ul style="list-style-type: none"> • Identify the differences between gasoline and flex fuels. • Specify the changes in configuration between IC Engine & FF Engine. • Specify the changes in the fuel sources and refuelling infrastructure for FFV. • List the regulations for environmental protection from petroleum fuels. • Chart out the features in India for sourcing and dispensing Ethanol as propulsion fuel. • Describe the changes on parts of FFV sub-systems adapting to FF Engine. • Explain the flow of mass and energy in FFV. | <ul style="list-style-type: none"> • Illustrate the changes on mechanical parts of FFV sub-systems. • Model using CAD the layout of material and energy flow in FFV. |
| Classroom Aids: | |
| Whiteboard, marker pen, projector | |
| Tools, Equipment and Other Requirements | |
| CAD software (SolidWorks / Onshape / Nx-CAx), MS-PowerPoint | |



Module 2: Designing of FFV systems and FF Engine (FFE) Management systems

Mapped to ASC/N8120, v1.0

Terminal Outcomes:

- Perform design and development of Flex Fuel Engine Management System
- Execute CAD modelling of mechanical parts and electronic systems adapted for FFE

| Duration: <05:00> | Duration: <20:00> |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Theory – Key Learning Outcomes | Practical – Key Learning Outcomes |
| <ul style="list-style-type: none"> • Explain the functionalities of mechanical assemblies controlled by electronic systems. • List the design requirements of FFV parts. • Detail the design elements of FFE parts to meet fuel efficiency and durability targets. • Prepare Design-SOR to develop ECU, sensor and solenoid in the E/E sub-system. • Perform Design Factor-of-Safety (FoS) calculation for lightweight, low-cost parts. | <ul style="list-style-type: none"> • Illustrate the FFV development process involving SMT, VI, VVD, Testing teams. • Tabulate the design specifications of mechanical parts specific to FFV. • Perform designing of sensors in the FFV exhaust per Model Based Engineering. • Draw the 2D orthographic views of ECUs in the fuel management system of FFV. • Develop 3D CAD model of parts in the air intake manifold of FFE. • Prepare Production Drawing with GD&T for the flex fuel storage system parts. |
| Classroom Aids: | |
| Whiteboard, marker pen, projector | |
| Tools, Equipment and Other Requirements | |
| <ul style="list-style-type: none"> • Electronic PD software (Matlab/Simulink, Octave, Python) • CAD software (SolidWorks / Onshape), MS-PowerPoint • Technical reference books, Case-study documents | |

Module 3: Analysis of the effects of Ethanol blend ratios by simulating and testing

Mapped to ASC/N8120, v1.0

Terminal Outcomes:

- Perform the analysis of energy output as per varying blend ratios of ethanol
- Execute CAE simulations of FFE functionalities and performance correlating with physical test results

| Duration: <04:00> | Duration: <15:00> |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Theory – Key Learning Outcomes | Practical – Key Learning Outcomes |
| <ul style="list-style-type: none"> • Analyse the effect of ethanol blend ratios on FFE power & torque and fuel economy. • Describe the effect of flex fuel on varying ambient conditions, fuel quality and drive cycles. • List the testing methods across different validation phases of VPD for evaluation of electronic-mechanical systems in FFV. • Explain the calculations for robustness of mechanical parts that could be validated virtually by CAE for strength & durability. | <ul style="list-style-type: none"> • Illustrate the test set-up for Design Validation of electronic systems and mechanical parts in FFV exhaust system. • Chart the calibration maps of various blend ratios for FFE ECUs on spark timing, fuel injection timing & air-fuel ratio. • Tabulate a draft costing sheet for the Bill of Material typical to FFE. • Perform pre-processing, FEA and post-processing of thermal & durability simulation of FFE exhaust system parts. |
| Classroom Aids: | |
| Whiteboard, marker pen, projector | |
| Tools, Equipment and Other Requirements | |
| MS-PowerPoint, MS-Excel CAD software (SolidWorks / Onshape / Nx-CAx) CAE software (Ansys / HyperMesh) LMS licence, Technical reference books, Case-study documents | |

Annexure

Trainer Requirements

| Trainer Prerequisites | | | | | | |
|-----------------------------------|-----------------------|------------------------------|---------------------------------------|---------------------|---------------------------------------|---------|
| Minimum Educational Qualification | Specialization | Relevant Industry Experience | | Training Experience | | Remarks |
| | | Years | Specialization | Years | Specialization | |
| B.E/B.Tech | Mechanical/Automobile | 3 | Mechanical / Automobile / Electronics | 1 | Mechanical / Automobile / Electronics | NA |
| B.E/B.Tech | Mechanical/Automobile | 4 | Mechanical / Automobile / Electronics | 0 | Mechanical / Automobile / Electronics | NA |
| Diploma | Mechanical/Automobile | 7 | Mechanical / Automobile / Electronics | 1 | Mechanical / Automobile / Electronics | NA |
| Diploma | Mechanical/Automobile | 8 | Mechanical / Automobile / Electronics | 0 | Mechanical / Automobile / Electronics | NA |

| Trainer Certification | |
|-------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Domain Certification | Platform Certification |
| "Foundation course in Flex Fuel Engine Design, ASC/N8120 version 1.0". Minimum accepted score is 80%. | "Recommended that the trainer is certified for the job role "Trainer (VET and Skills)", Mapped to Qualification Pack: MEP/Q2601, V2.0" Minimum accepted score is 80%." |

Assessor Requirements

| Assessor Prerequisites | | | | | | |
|-----------------------------------|-------------------------|------------------------------|---------------------------------------|---------------------|---------------------------------------|---------|
| Minimum Educational Qualification | Specialization | Relevant Industry Experience | | Training Experience | | Remarks |
| | | Years | Specialization | Years | Specialization | |
| B.E./B.Tech | (Mechanical/Automobile) | 4 | Mechanical / Automobile / Electronics | 1 | Mechanical / Automobile / Electronics | NA |
| B.E./B.Tech | (Mechanical/Automobile) | 5 | Mechanical / Automobile / Electronics | 0 | Mechanical / Automobile / Electronics | NA |
| Diploma | (Mechanical/Automobile) | 8 | Mechanical / Automobile / Electronics | 1 | Mechanical / Automobile / Electronics | NA |
| Diploma | (Mechanical/Automobile) | 9 | Mechanical / Automobile / Electronics | 0 | Mechanical / Automobile / Electronics | NA |

| Assessor Certification | |
|---------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Domain Certification | Platform Certification |
| “Foundation course in Flex Fuel Engine Design”, ASC/N8120, version 1.0”. Minimum accepted score is 80%. | Recommended that the Assessor is certified for the job role “Assessor (VET and Skills)”, Mapped to Qualification Pack: MEP/Q2701, V2.0” Minimum accepted score is 80%. |

Assessment Strategy

1. Assessment System Overview:
 - Batches assigned to the assessment agencies for conducting the assessment on SDMS/SIP or email
 - Assessment agencies send the assessment confirmation to VTP/TC looping SSC
 - Assessment agency deploys the ToA certified Assessor for executing the assessment
 - SSC monitors the assessment process & records
2. Testing Environment:
 - Confirm that the centre is available at the same address as mentioned on SDMS or SIP
 - Check the duration of the training.
 - Check the Assessment Start and End time to be as 10 a.m. and 5 p.m.
 - If the batch size is more than 30, then there should be 2 Assessors.
 - Check that the allotted time to the candidates to complete Theory & Practical Assessment is correct.
 - Check the mode of assessment—Online (TAB/Computer) or Offline (OMR/PP).
 - Confirm the number of TABs on the ground are correct to execute the Assessment smoothly.
 - Check the availability of the Lab Equipment for the particular Job Role.
3. Assessment Quality Assurance levels / Framework:
 - Question papers created by the Subject Matter Experts (SME)
 - Question papers created by the SME verified by the other subject Matter Experts
 - Questions are mapped with NOS and PC
 - Question papers are prepared considering that level 1 to 3 are for the unskilled & semi-skilled individuals, and level 4 and above are for the skilled, supervisor & higher management
 - Assessor must be ToA certified & trainer must be ToT Certified
 - Assessment agency must follow the assessment guidelines to conduct the assessment
4. Types of evidence or evidence-gathering protocol:
 - Time-stamped & geo-tagged reporting of the assessor from assessment location
 - Centre photographs with signboards and scheme specific branding
 - Biometric or manual attendance sheet (stamped by TP) of the trainees during the training period
 - Time-stamped & geo-tagged assessment (Theory + Viva + Practical) photographs & videos
5. Method of verification or validation:
 - Surprise visit to the assessment location
 - Random audit of the batch
 - Random audit of any candidate
6. Method for assessment documentation, archiving, and access
 - Hard copies of the documents are stored
 - Soft copies of the documents & photographs of the assessment are uploaded / accessed from Cloud Storage
 - Soft copies of the documents & photographs of the assessment are stored in the Hard Drives

References

Glossary

| Term | Description |
|------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Declarative Knowledge | Declarative knowledge refers to facts, concepts and principles that need to be known and/or understood in order to accomplish a task or to solve a problem. |
| Key Learning Outcome | Key learning outcome is the statement of what a learner needs to know, understand and be able to do in order to achieve the terminal outcomes. A set of key learning outcomes will make up the training outcomes. Training outcome is specified in terms of knowledge, understanding (theory) and skills (practical application). |
| OJT (M) | On-the-job training (Mandatory); trainees are mandated to complete specified hours of training on site |
| OJT (R) | On-the-job training (Recommended); trainees are recommended the specified hours of training on site |
| Procedural Knowledge | Procedural knowledge addresses how to do something, or how to perform a task. It is the ability to work, or produce a tangible work output by applying cognitive, affective or psychomotor skills. |
| Training Outcome | Training outcome is a statement of what a learner will know, understand and be able to do upon the completion of the training. |
| Terminal Outcome | Terminal outcome is a statement of what a learner will know, understand and be able to do upon the completion of a module. A set of terminal outcomes help to achieve the training outcome. |

Acronyms and Abbreviations

| | |
|------|-------------------------------------------------|
| NOS | National Occupational Standard(s) |
| NSQF | National Skills Qualifications Framework |
| QP | Qualifications Pack |
| TVET | Technical and Vocational Education and Training |
| SOP | Standard Operating Procedure |
| WI | Work Instructions |
| PPE | Personal Protective equipment |