



Automotive Robotics and Automation Simulation Engineer

QP Code: ASC/Q8305

Version: 1.0

NSQF Level: 6

Automotive || 153, GF, Okhla Industrial Area, Phase 3
New Delhi 110020 || email:garima@asdc.org.in

Contents

ASC/Q8305: Automotive Robotics and Automation Simulation Engineer	3
<i>Brief Job Description</i>	3
Applicable National Occupational Standards (NOS)	3
<i>Compulsory NOS</i>	3
<i>Qualification Pack (QP) Parameters</i>	3
ASC/N9810: Manage work and resources (Manufacturing)	5
ASC/N9812: Interact effectively with team, customers and others	11
ASC/N8313: Prepare for simulation and integration of robot and automation system	16
ASC/N8314: Selection, designing and layouting of robot and automation system	21
ASC/N8315: Simulation and integration of robot and automation system	26
Assessment Guidelines and Weightage	30
<i>Assessment Guidelines</i>	30
<i>Assessment Weightage</i>	30
Acronyms	32
Glossary	33

ASC/Q8305: Automotive Robotics and Automation Simulation Engineer

Brief Job Description

The individual at this job is responsible for designing, finalizing and modifying all robotics manufacturing lines to be installed in Automotive manufacturing unit. They perform various activities like Material flow and Process Development, Layout finalization and PFD, New Equipment Specification writing, Robot and EOAT Selection, Robot reachability and weld feasibility, Weld Distribution and Offline Robotic Programming.

Personal Attributes

The person should be result oriented with good technical and analytical skills, should have Excellent Interpersonal Skills, communication and presentation skills and a good team player. They should have ability to manage projects, prioritizing of work and mentoring the budding engineers.

Applicable National Occupational Standards (NOS)

Compulsory NOS:

1. [ASC/N9810: Manage work and resources \(Manufacturing\)](#)
2. [ASC/N9812: Interact effectively with team, customers and others](#)
3. [ASC/N8313: Prepare for simulation and integration of robot and automation system](#)
4. [ASC/N8314: Selection, designing and layouting of robot and automation system](#)
5. [ASC/N8315: Simulation and integration of robot and automation system](#)

Qualification Pack (QP) Parameters

Sector	Automotive
Sub-Sector	Research & Development
Occupation	Automotive Product Development
Country	India
NSQF Level	6
Credits	NA
Aligned to NCO/ISCO/ISIC Code	NCO-2015/1223.0101

<p>Minimum Educational Qualification & Experience</p>	<p>Diploma (3 years (Mechanical/Automobile/ Electrical / Electronics) after class 12th from recognized regulatory body) with 3 Years of experience of relevant experience OR B.E./B.Tech (in the relevant field) with 1 Year of experience of relevant experience OR M.E. (in the relevant field) OR M.Tech (in the relevant field) OR Certificate-NSQF (Automotive Prototype Manufacturing Lead Technician Level 5) with 3 Years of experience of relevant experience</p>
<p>Minimum Level of Education for Training in School</p>	
<p>Pre-Requisite License or Training</p>	<p>NA</p>
<p>Minimum Job Entry Age</p>	<p>22 Years</p>
<p>Last Reviewed On</p>	<p>NA</p>
<p>Next Review Date</p>	<p>NA</p>
<p>NSQC Approval Date</p>	
<p>Version</p>	<p>1.0</p>

ASC/N9810: Manage work and resources (Manufacturing)

Description

This NOS unit is about implementing safety, planning work, adopting sustainable practices for optimising the use of resources.

Scope

The scope covers the following :

- Maintain safe and secure working environment
- Maintain Health and Hygiene
- Effective waste management practices
- Material/energy conservation practices

Elements and Performance Criteria

Maintain safe and secure working environment

To be competent, the user/individual on the job must be able to:

- PC1.** identify hazardous activities and the possible causes of risks or accidents in the workplace
- PC2.** implement safe working practices for dealing with hazards to ensure safety of self and others
- PC3.** conduct regular checks of the machines with support of the maintenance team to identify potential hazards
- PC4.** ensure that all the tools/equipment/fasteners/spare parts are arranged as per specifications/utility into proper trays, cabinets, lockers as mentioned in the 5S guidelines/work instructions
- PC5.** organise safety drills or training sessions to create awareness amongst others on the identified risks and safety practices
- PC6.** fill daily check sheet to report improvements done and risks identified
- PC7.** ensure that relevant safety boards/signs are placed on the shop floor for the safety of self and others
- PC8.** report any identified breaches in health, safety and security policies and procedures to the designated person

Maintain Health and Hygiene

To be competent, the user/individual on the job must be able to:

- PC9.** ensure workplace, equipment, restrooms etc. are sanitized regularly
- PC10.** ensure team is aware about hygiene and sanitation regulations and following them on the shop floor
- PC11.** ensure availability of running water, hand wash and alcohol-based sanitizers at the workplace
- PC12.** report advanced hygiene and sanitation issues to appropriate authority
- PC13.** follow stress and anxiety management techniques and support employees to cope with stress, anxiety etc
- PC14.** wear and dispose PPEs regularly and appropriately

Effective waste management practices

To be competent, the user/individual on the job must be able to:

PC15. ensure recyclable, non-recyclable and hazardous wastes are segregated as per SOP

PC16. ensure proper mechanism is followed while collecting and disposing of non-recyclable, recyclable and reusable waste

Material/energy conservation practices

To be competent, the user/individual on the job must be able to:

PC17. ensure malfunctioning (fumes/sparks/emission/vibration/noise) and lapse in maintenance of equipment are resolved effectively

PC18. prepare and analyze material and energy audit reports to decipher excessive consumption of material and water

PC19. identify possibilities of using renewable energy and environment friendly fuels

PC20. identify processes where material and energy/electricity utilization can be optimized

Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

KU1. organisation procedures for health, safety and security, individual role and responsibilities in this context

KU2. the organisation's emergency procedures for different emergency situations and the importance of following the same

KU3. evacuation procedures for workers and visitors

KU4. how and when to report hazards as well as the limits of responsibility for dealing with hazards

KU5. potential hazards, risks and threats based on the nature of work

KU6. various types of fire extinguisher

KU7. various types of safety signs and their meaning

KU8. appropriate first aid treatment relevant to different condition e.g. bleeding, minor burns, eye injuries etc.

KU9. relevant standards, procedures and policies related to 5S followed in the company

KU10. the various materials used and their storage norms

KU11. importance of efficient utilisation of material and water

KU12. basics of electricity and prevalent energy efficient devices

KU13. common practices of conserving electricity

KU14. common sources and ways to minimize pollution

KU15. categorisation of waste into dry, wet, recyclable, non-recyclable and items of single-use plastics

KU16. waste management techniques

KU17. significance of greening

Generic Skills (GS)

User/individual on the job needs to know how to:

- GS1.** read safety instructions/guidelines
- GS2.** modify work practices to improve them
- GS3.** work with supervisors/team members to carry out work related tasks
- GS4.** complete tasks efficiently and accurately within stipulated time
- GS5.** inform/report to concerned person in case of any problem
- GS6.** make timely decisions for efficient utilization of resources
- GS7.** write reports such as accident report, in at least English/regional language

Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<i>Maintain safe and secure working environment</i>	20	13	-	8
PC1. identify hazardous activities and the possible causes of risks or accidents in the workplace	4	2	-	2
PC2. implement safe working practices for dealing with hazards to ensure safety of self and others	3	1	-	2
PC3. conduct regular checks of the machines with support of the maintenance team to identify potential hazards	2	2	-	1
PC4. ensure that all the tools/equipment/fasteners/spare parts are arranged as per specifications/utility into proper trays, cabinets, lockers as mentioned in the 5S guidelines/work instructions	3	2	-	1
PC5. organise safety drills or training sessions to create awareness amongst others on the identified risks and safety practices	2	-	-	-
PC6. fill daily check sheet to report improvements done and risks identified	2	2	-	-
PC7. ensure that relevant safety boards/signs are placed on the shop floor for the safety of self and others	2	2	-	1
PC8. report any identified breaches in health, safety and security policies and procedures to the designated person	2	2	-	1
<i>Maintain Health and Hygiene</i>	13	7	-	5
PC9. ensure workplace, equipment, restrooms etc. are sanitized regularly	3	2	-	1
PC10. ensure team is aware about hygiene and sanitation regulations and following them on the shop floor	2	1	-	-
PC11. ensure availability of running water, hand wash and alcohol-based sanitizers at the workplace	2	2	-	1
PC12. report advanced hygiene and sanitation issues to appropriate authority	1	1	-	1

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC13. follow stress and anxiety management techniques and support employees to cope with stress, anxiety etc	2	1	-	1
PC14. wear and dispose PPEs regularly and appropriately	3	-	-	1
<i>Effective waste management practices</i>	6	4	-	1
PC15. ensure recyclable, non-recyclable and hazardous wastes are segregated as per SOP	3	2	-	-
PC16. ensure proper mechanism is followed while collecting and disposing of non-recyclable, recyclable and reusable waste	3	2	-	1
<i>Material/energy conservation practices</i>	11	6	-	6
PC17. ensure malfunctioning (fumes/sparks/emission/vibration/noise) and lapse in maintenance of equipment are resolved effectively	2	2	-	1
PC18. prepare and analyze material and energy audit reports to decipher excessive consumption of material and water	3	2	-	1
PC19. identify possibilities of using renewable energy and environment friendly fuels	3	1	-	2
PC20. identify processes where material and energy/electricity utilization can be optimized	3	1	-	2
NOS Total	50	30	-	20

National Occupational Standards (NOS) Parameters

NOS Code	ASC/N9810
NOS Name	Manage work and resources (Manufacturing)
Sector	Automotive
Sub-Sector	Generic
Occupation	Generic
NSQF Level	5
Credits	TBD
Version	1.0
Last Reviewed Date	30/09/2021
Next Review Date	30/09/2024
NSQ Clearance Date	30/09/2021

ASC/N9812: Interact effectively with team, customers and others

Description

This unit is about communicating with team members, superior and others.

Scope

The scope covers the following :

- Communicate effectively with team members
- Interact with superiors
- Respect gender and ability differences

Elements and Performance Criteria

Communicate effectively with team members

To be competent, the user/individual on the job must be able to:

- PC1.** implement ways to share information with team members in line with organisational requirements
- PC2.** ensure that work requirements are clearly communicated to the team members through all means including face-to-face, telephonic and written
- PC3.** manage and co-ordinate with team members to integrate work as per requirements
- PC4.** work in a way that show respect for all team members and customers
- PC5.** carry out commitments made to team members and let them know in good time if there is any discrepancy with reasons
- PC6.** resolve conflicts within the team members at work to achieve smooth workflow
- PC7.** guide the team members to follow the organisation's policies and procedures
- PC8.** ensure team goals are given preference over individual goals
- PC9.** respect personal space of colleagues and customers

Interact with superiors

To be competent, the user/individual on the job must be able to:

- PC10.** report progress on job allocated and team performance to the superiors
- PC11.** escalate problems to superiors that cannot be handled
- PC12.** train the team members to report completed work and receive feedback on work done
- PC13.** encourage team members to rectify errors as per feedback and minimize mistakes in future

Respect gender and ability differences

To be competent, the user/individual on the job must be able to:

- PC14.** ensure team shows sensitivity towards all genders and PwD
- PC15.** adjust communication styles to reflect gender sensitivity and sensitivity towards person with disability
- PC16.** help PwD team members to overcome the challenges, if asked

Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- KU1.** the importance of effective communication and establishing good working relationships with team members and superiors
- KU2.** different methods of communication as per the circumstances
- KU3.** gender based concepts, issues and legislation
- KU4.** organisation standards and guidelines to be followed for PwD
- KU5.** rights and duties at workplace with respect to PwD
- KU6.** organisation policies and procedures pertaining to written and verbal communication

Generic Skills (GS)

User/individual on the job needs to know how to:

- GS1.** read safety instructions/guidelines
- GS2.** modify work practices to improve them
- GS3.** work with supervisors/team members to carry out work related tasks
- GS4.** complete tasks efficiently and accurately within stipulated time
- GS5.** make timely decisions for efficient utilization of resources
- GS6.** read instructions/guidelines/procedures
- GS7.** write in English/any one language

Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<i>Communicate effectively with team members</i>	20	14	-	8
PC1. implement ways to share information with team members in line with organisational requirements	2	2	-	-
PC2. ensure that work requirements are clearly communicated to the team members through all means including face-to-face, telephonic and written	2	2	-	2
PC3. manage and co-ordinate with team members to integrate work as per requirements	2	1	-	2
PC4. work in a way that show respect for all team members and customers	3	1	-	2
PC5. carry out commitments made to team members and let them know in good time if there is any discrepancy with reasons	2	2	-	-
PC6. resolve conflicts within the team members at work to achieve smooth workflow	3	2	-	-
PC7. guide the team members to follow the organisation's policies and procedures	2	1	-	-
PC8. ensure team goals are given preference over individual goals	2	1	-	-
PC9. respect personal space of colleagues and customers	2	2	-	2
<i>Interact with superiors</i>	18	10	-	7
PC10. report progress on job allocated and team performance to the superiors	4	3	-	2
PC11. escalate problems to superiors that cannot be handled	4	2	-	1
PC12. train the team members to report completed work and receive feedback on work done	5	2	-	2
PC13. encourage team members to rectify errors as per feedback and minimize mistakes in future	5	3	-	2

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<i>Respect gender and ability differences</i>	12	6	-	5
PC14. ensure team shows sensitivity towards all genders and PwD	4	2	-	2
PC15. adjust communication styles to reflect gender sensitivity and sensitivity towards person with disability	4	2	-	2
PC16. help PwD team members to overcome the challenges, if asked	4	2	-	1
NOS Total	50	30	-	20

National Occupational Standards (NOS) Parameters

NOS Code	ASC/N9812
NOS Name	Interact effectively with team, customers and others
Sector	Automotive
Sub-Sector	Generic
Occupation	Generic
NSQF Level	5
Credits	TBD
Version	1.0
Last Reviewed Date	30/12/2021
Next Review Date	28/07/2025
NSQ Clearance Date	28/07/2022

ASC/N8313: Prepare for simulation and integration of robot and automation system

Description

This NOS unit is about developing the automobile manufacturing process, defining material flow system and identifying the numbers of resources needed to commission the process.

Scope

The scope covers the following :

- Define the material flow
- Calculate the cycle time and resources required
- Develop the manufacturing process
- Assess the designed process

Elements and Performance Criteria

Define the material flow

To be competent, the user/individual on the job must be able to:

- PC1.** read and interpret product documents like stitch sheet or joining sheets, drawings and other engineering documents to prepare/interpret the project design
- PC2.** identify all the components to be joined in a particular production cell and inputs and outputs in a robotic cell
- PC3.** identify assembly plan and sequence of operations to be perform for integrating the system
- PC4.** define material loading and unloading sequence in the robotic cell
- PC5.** prepare of Weld line process plan on the basis of Engineering and Production BOM

Calculate the cycle time and resources required

To be competent, the user/individual on the job must be able to:

- PC6.** collect and interpret the data of production volume and time available for the production
- PC7.** perform mathematical calculations on given data to calculate total work to be done to size the production line
- PC8.** read production/assembly documents to find out material handling points
- PC9.** calculate other jigs/fixture and equipment required during the assembly process
- PC10.** define Standard work cycle of the system

Develop the manufacturing process

To be competent, the user/individual on the job must be able to:

- PC11.** read components drawings and production drawings to identify sequence of joining/production
- PC12.** prepare weld line specification for new model introduction
- PC13.** prepare process flow diagram of the complete manufacturing process

Assess the designed process

To be competent, the user/individual on the job must be able to:

- PC14.** assess the designed process and identify potential failures in it by following organizational procedures
- PC15.** perform Failure Modes and Effects Analysis (FMEA) of the process to identify where and how it might fail and to assess the relative impact of different failures
- PC16.** define CAPA and execution targets of the process

Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- KU1.** organisation procedures for health, safety and security, individual role and responsibilities in this context
- KU2.** use of electronic equipment like computers and printers
- KU3.** data safety and non-disclosers norms
- KU4.** cyber safety and work confidentiality good practices
- KU5.** importance of different documents involved in product development
- KU6.** BIW Structure and different joining technologies
- KU7.** classification of the automation elements as power and safety elements (electrical incomer, circuit breakers, compressed air, hydraulic power pack, FRL, pressure relief valve etc.), input elements (proximity sensors, push buttons, limit switches, reed switches), control elements (relay, contactors, VFD, HMI, pneumatic and hydraulic solenoid valves) and output elements (indicators, buzzer, induction motors, pneumatic and hydraulic actuators)
- KU8.** types of control system used in the automation system
- KU9.** installation process includes mounting, wiring standards, routing, element assembly
- KU10.** programming of PLC and simulation tools from different makers along with integration of automation elements
- KU11.** calculation of cycle time of process
- KU12.** procedure of developing a manufacturing process
- KU13.** possible failures of automation system
- KU14.** procedure of FMEA process

Generic Skills (GS)

User/individual on the job needs to know how to:

- GS1.** follow instructions, guidelines, procedures, rules, and service level agreements
- GS2.** listen effectively and communicate information accurately
- GS3.** follow rule-based decision-making processes
- GS4.** make decisions on suitable courses
- GS5.** plan and organize the work to achieve targets and meet deadlines
- GS6.** apply problem-solving approaches to different situations
- GS7.** analyse the business impact and disseminate relevant information to others
- GS8.** apply balanced judgments to different situations
- GS9.** check the work is complete and free from errors

Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<i>Define the material flow</i>	12	12	-	6
PC1. read and interpret product documents like stitch sheet or joining sheets, drawings and other engineering documents to prepare/interpret the project design	2	2	-	1
PC2. identify all the components to be joined in a particular production cell and inputs and outputs in a robotic cell	3	2	-	2
PC3. identify assembly plan and sequence of operations to be perform for integrating the system	3	3	-	1
PC4. define material loading and unloading sequence in the robotic cell	2	3	-	1
PC5. prepare of Weld line process plan on the basis of Engineering and Production BOM	2	2	-	1
<i>Calculate the cycle time and resources required</i>	14	14	-	8
PC6. collect and interpret the data of production volume and time available for the production	3	3	-	2
PC7. perform mathematical calculations on given data to calculate total work to be done to size the production line	3	3	-	2
PC8. read production/assembly documents to find out material handling points	3	3	-	2
PC9. calculate other jigs/fixture and equipment required during the assembly process	3	3	-	1
PC10. define Standard work cycle of the system	2	2	-	1
<i>Develop the manufacturing process</i>	6	6	-	3
PC11. read components drawings and production drawings to identify sequence of joining/production	2	2	-	1
PC12. prepare weld line specification for new model introduction	2	2	-	1

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC13. prepare process flow diagram of the complete manufacturing process	2	2	-	1
<i>Assess the designed process</i>	8	8	-	3
PC14. assess the designed process and identify potential failures in it by following organizational procedures	3	3	-	1
PC15. perform Failure Modes and Effects Analysis (FMEA) of the process to identify where and how it might fail and to assess the relative impact of different failures	3	3	-	1
PC16. define CAPA and execution targets of the process	2	2	-	1
NOS Total	40	40	-	20

National Occupational Standards (NOS) Parameters

NOS Code	ASC/N8313
NOS Name	Prepare for simulation and integration of robot and automation system
Sector	Automotive
Sub-Sector	Research & Development
Occupation	Automotive Product Development
NSQF Level	6
Credits	TBD
Version	1.0
Next Review Date	NA

ASC/N8314: Selection, designing and layouting of robot and automation system

Description

This NOS unit is about selection of robots and EOAT selection and layouting and designing of new equipments specification.

Scope

The scope covers the following :

- Robot and EOAT selection
- Designing of robotic cells and layout design
- Writing of new equipment specification

Elements and Performance Criteria

Robot and EOAT selection

To be competent, the user/individual on the job must be able to:

- PC1.** identify profile of the product panel and application of the robot in it by interpreting the process documents
- PC2.** read manual and technical specification of robots and define the requirements for the robot needed
- PC3.** select the robot on the basis of pay load requirements, reachability requirements and accuracy requirements of the robot in the application
- PC4.** select the EOAT on the basis of its capability of handling maximum load
- PC5.** select the type of Gun (X-Type or C-Type) on the basis of gun depth and gap between arm, power source of the gun, force exerted by the gun etc. in case of spot welding
- PC6.** select the welding torch in case of arc welding
- PC7.** determine if ATC is needed or not

Designing of robotic cells and layout design

To be competent, the user/individual on the job must be able to:

- PC8.** determine and select all the components of robotic cell like robot, tip dressers, jigs/fixture/grippers, docking units, sensor and cable trays etc. as per the project specifications and requirements
- PC9.** plan material space, trolleys, supply of material to line side & material handling equipment
- PC10.** find the position of equipment and finalize the robot positions according to it
- PC11.** draw the 2D drawing of equipment position by using suitable designing software
- PC12.** generate the foot prints of plant as per SOP

Writing of new equipment specification

To be competent, the user/individual on the job must be able to:

- PC13.** determine the application of the new equipment by interpreting the process documents
- PC14.** prepare the new equipment specification manual as per the finalized specifications and its role in the manufacturing process

- PC15.** finalize the PLPs, clamp plan and clamp opening angles, orientation of loading and unloading at stations etc.in new equipment specification manual
- PC16.** finalize the mounting and Tool Center Point (TCP) of equipment, pneumatic circuit of clamps etc. in new equipment specification manual
- PC17.** define tolerance & matching quality fit and finish in new equipment specification manual

Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- KU1.** organisation procedures for health, safety and security, individual role and responsibilities in this context
- KU2.** software and 3D tools used in organisation
- KU3.** basics of electrical safety
- KU4.** safe operation of electronic equipment like computers and printers
- KU5.** data safety and non-disclosers norms
- KU6.** cyber safety and work confidentiality good practices
- KU7.** robot anatomy and Robot applications
- KU8.** EOAT anatomy and pneumatic systems
- KU9.** pay load requirements, reachability requirements and accuracy requirements
- KU10.** criteria and parameters for the selection of robot, EOAT and other accessories needed
- KU11.** procedure of designing and layouting of robotic cell and its positions
- KU12.** criteria for writing the new equipment specification manual

Generic Skills (GS)

User/individual on the job needs to know how to:

- GS1.** follow instructions, guidelines, procedures, rules, and service level agreements
- GS2.** listen effectively and communicate information accurately
- GS3.** follow rule-based decision-making processes
- GS4.** make decisions on suitable courses
- GS5.** plan and organize the work to achieve targets and meet deadlines
- GS6.** apply problem-solving approaches to different situations
- GS7.** analyse the business impact and disseminate relevant information to others
- GS8.** apply balanced judgments to different situations
- GS9.** check the work is complete and free from errors

Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<i>Robot and EOAT selection</i>	14	14	-	6
PC1. identify profile of the product panel and application of the robot in it by interpreting the process documents	3	3	-	1
PC2. read manual and technical specification of robots and define the requirements for the robot needed	3	3	-	1
PC3. select the robot on the basis of pay load requirements, reachability requirements and accuracy requirements of the robot in the application	2	2	-	1
PC4. select the EOAT on the basis of its capability of handling maximum load	2	2	-	2
PC5. select the type of Gun (X-Type or C-Type) on the basis of gun depth and gap between arm, power source of the gun, force exerted by the gun etc. in case of spot welding	2	2	-	1
PC6. select the welding torch in case of arc welding	1	1	-	-
PC7. determine if ATC is needed or not	1	1	-	-
<i>Designing of robotic cells and layout design</i>	12	12	-	6
PC8. determine and select all the components of robotic cell like robot, tip dressers, jigs/fixture/grippers, docking units, sensor and cable trays etc. as per the project specifications and requirements	2	2	-	1
PC9. plan material space, trolleys, supply of material to line side & material handling equipment	3	3	-	2
PC10. find the position of equipment and finalize the robot positions according to it	3	3	-	1
PC11. draw the 2D drawing of equipment position by using suitable designing software	2	2	-	1
PC12. generate the foot prints of plant as per SOP	2	2	-	1

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<i>Writing of new equipment specification</i>	14	14	-	8
PC13. determine the application of the new equipment by interpreting the process documents	3	3	-	2
PC14. prepare the new equipment specification manual as per the finalized specifications and its role in the manufacturing process	3	3	-	1
PC15. finalize the PLPs, clamp plan and clamp opening angles, orientation of loading and unloading at stations etc.in new equipment specification manual	3	3	-	2
PC16. finalize the mounting and Tool Center Point (TCP) of equipment, pneumatic circuit of clamps etc. in new equipment specification manual	3	3	-	2
PC17. define tolerance & matching quality fit and finish in new equipment specification manual	2	2	-	1
NOS Total	40	40	-	20

National Occupational Standards (NOS) Parameters

NOS Code	ASC/N8314
NOS Name	Selection, designing and layouting of robot and automation system
Sector	Automotive
Sub-Sector	Research & Development
Occupation	Automotive Product Development
NSQF Level	6
Credits	TBD
Version	1.0
Next Review Date	NA

ASC/N8315: Simulation and integration of robot and automation system

Description

This NOS unit is about performing tasks related to robot teaching, reachability and feasibility studies, giving kinematics to different equipment like jig/fixtures/grippers, welding guns and creating OLP by creating obstacle free robotic paths.

Scope

The scope covers the following :

- Robot teaching, reachability and feasibility check
- Define kinematic to the different equipment
- Integrate robot controller in simulation software

Elements and Performance Criteria

Robot teaching, reachability and feasibility check

To be competent, the user/individual on the job must be able to:

- PC1.** fix the TCP and mount the frame on guns, torches, grippers etc. as per design and project document
- PC2.** insert instructions in the robotic system to perform operations like spot welding, arc welding, handling and sealing etc. as per the application of robot in manufacturing process
- PC3.** create and project MFGs and welds on the product
- PC4.** create welding seams on product and check the weld reachability of the assigned robot
- PC5.** check feasibility of gun/torch with car product
- PC6.** check and report collisions of EOATs with other equipment and products
- PC7.** document the simulation results in required formats by following organizational procedures

Define kinematics to different equipment

To be competent, the user/individual on the job must be able to:

- PC8.** define links, joints in links and mechanism in equipment as per SOP
- PC9.** calculate link for angular openings
- PC10.** define device operation program and poses at different openings and closing points

Integrate robot controller in simulation software

To be competent, the user/individual on the job must be able to:

- PC11.** install robot controller licenses into the system
- PC12.** integrate robot and controller as per SOP and design document
- PC13.** feed machine data file to the controller
- PC14.** assign weld parameters in the weld path
- PC15.** define sequence of multiple paths/Operation and create collision free path of the robot
- PC16.** modify path to achieve cycle time

Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- KU1.** organizational policies, procedures, and guidelines that relate to designing and maintaining networks
- KU2.** software and 3D tools used in organisation
- KU3.** robot anatomy and robot Applications
- KU4.** EOAT anatomy and pneumatic systems
- KU5.** Drawings 2D and 3D models
- KU6.** weld quality parameters and their impact on the output
- KU7.** accuracy, speed and motion of robot
- KU8.** mechanism of linear and circular opening components
- KU9.** motion and time taken for diff activity
- KU10.** tack and respot weld importance

Generic Skills (GS)

User/individual on the job needs to know how to:

- GS1.** follow instructions, guidelines, procedures, rules, and service level agreements
- GS2.** listen effectively and communicate information accurately
- GS3.** follow rule-based decision-making processes
- GS4.** make decisions on suitable courses
- GS5.** plan and organize the work to achieve targets and meet deadlines
- GS6.** apply problem-solving approaches to different situations
- GS7.** analyse the business impact and disseminate relevant information to others
- GS8.** apply balanced judgments to different situations
- GS9.** check the work is complete and free from errors

Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<i>Robot teaching, reachability and feasibility check</i>	16	16	-	8
PC1. fix the TCP and mount the frame on guns, torches, grippers etc. as per design and project document	3	2	-	1
PC2. insert instructions in the robotic system to perform operations like spot welding, arc welding, handling and sealing etc. as per the application of robot in manufacturing process	3	3	-	2
PC3. create and project MFGs and welds on the product	2	2	-	1
PC4. create welding seams on product and check the weld reachability of the assigned robot	2	2	-	1
PC5. check feasibility of gun/torch with car product	2	2	-	1
PC6. check and report collisions of EOATs with other equipment and products	2	2	-	1
PC7. document the simulation results in required formats by following organizational procedures	2	3	-	1
<i>Define kinematics to different equipment</i>	9	10	-	6
PC8. define links, joints in links and mechanism in equipment as per SOP	3	4	-	2
PC9. calculate link for angular openings	3	3	-	2
PC10. define device operation program and poses at different openings and closing points	3	3	-	2
<i>Integrate robot controller in simulation software</i>	15	14	-	6
PC11. install robot controller licenses into the system	3	2	-	1
PC12. integrate robot and controller as per SOP and design document	2	2	-	1
PC13. feed machine data file to the controller	2	2	-	1

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
PC14. assign weld parameters in the weld path	2	2	-	1
PC15. define sequence of multiple paths/Operation and create collision free path of the robot	3	3	-	1
PC16. modify path to achieve cycle time	3	3	-	1
NOS Total	40	40	-	20

National Occupational Standards (NOS) Parameters

NOS Code	ASC/N8315
NOS Name	Simulation and integration of robot and automation system
Sector	Automotive
Sub-Sector	Research & Development
Occupation	Automotive Product Development
NSQF Level	6
Credits	TBD
Version	1.0
Next Review Date	NA

Assessment Guidelines and Assessment Weightage

Assessment Guidelines

1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC.
2. The assessment for the theory part will be based on knowledge bank of questions created by the SSC.
3. Individual assessment agencies will create unique question papers for theory part for each candidate at each examination/training centre (as per assessment criteria below).
4. Individual assessment agencies will create unique evaluations for skill practical for every student at each examination/ training centre based on these criteria.
5. In case of successfully passing only certain number of NOSs, the trainee is eligible to take subsequent assessment on the balance NOS's to pass the Qualification Pack.
6. In case of unsuccessful completion, the trainee may seek reassessment on the Qualification Pack

Minimum Aggregate Passing % at QP Level : 70

(Please note: Every Trainee should score a minimum aggregate passing percentage as specified above, to successfully clear the Qualification Pack assessment.)

Assessment Weightage

Compulsory NOS

National Occupational Standards	Theory Marks	Practical Marks	Project Marks	Viva Marks	Total Marks	Weightage
ASC/N9810.Manage work and resources (Manufacturing)	50	30	-	20	100	15
ASC/N9812.Interact effectively with team, customers and others	50	30	-	20	100	10
ASC/N8313.Prepare for simulation and integration of robot and automation system	40	40	-	20	100	25
ASC/N8314.Selection, designing and layouting of robot and automation system	40	40	-	20	100	25
ASC/N8315.Simulation and integration of robot and automation system	40	40	-	20	100	25
Total	220	180	-	100	500	100

Acronyms

NOS	National Occupational Standard(s)
NSQF	National Skills Qualifications Framework
QP	Qualifications Pack
TVET	Technical and Vocational Education and Training

Glossary

Sector	Sector is a conglomeration of different business operations having similar business and interests. It may also be defined as a distinct subset of the economy whose components share similar characteristics and interests.
Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics and interests of its components.
Occupation	Occupation is a set of job roles, which perform similar/ related set of functions in an industry.
Job role	Job role defines a unique set of functions that together form a unique employment opportunity in an organisation.
Occupational Standards (OS)	OS specify the standards of performance an individual must achieve when carrying out a function in the workplace, together with the Knowledge and Understanding (KU) they need to meet that standard consistently. Occupational Standards are applicable both in the Indian and global contexts.
Performance Criteria (PC)	Performance Criteria (PC) are statements that together specify the standard of performance required when carrying out a task.
National Occupational Standards (NOS)	NOS are occupational standards which apply uniquely in the Indian context.
Qualifications Pack (QP)	QP comprises the set of OS, together with the educational, training and other criteria required to perform a job role. A QP is assigned a unique qualifications pack code.
Unit Code	Unit code is a unique identifier for an Occupational Standard, which is denoted by an 'N'
Unit Title	Unit title gives a clear overall statement about what the incumbent should be able to do.
Description	Description gives a short summary of the unit content. This would be helpful to anyone searching on a database to verify that this is the appropriate OS they are looking for.
Scope	Scope is a set of statements specifying the range of variables that an individual may have to deal with in carrying out the function which have a critical impact on quality of performance required.
Knowledge and Understanding (KU)	Knowledge and Understanding (KU) are statements which together specify the technical, generic, professional and organisational specific knowledge that an individual needs in order to perform to the required standard.

<p>Organisational Context</p>	<p>Organisational context includes the way the organisation is structured and how it operates, including the extent of operative knowledge managers have of their relevant areas of responsibility.</p>
<p>Technical Knowledge</p>	<p>Technical knowledge is the specific knowledge needed to accomplish specific designated responsibilities.</p>
<p>Core Skills/ Generic Skills (GS)</p>	<p>Core skills or Generic Skills (GS) are a group of skills that are the key to learning and working in today's world. These skills are typically needed in any work environment in today's world. These skills are typically needed in any work environment. In the context of the OS, these include communication related skills that are applicable to most job roles.</p>
<p>Electives</p>	<p>Electives are NOS/set of NOS that are identified by the sector as contributive to specialization in a job role. There may be multiple electives within a QP for each specialized job role. Trainees must select at least one elective for the successful completion of a QP with Electives.</p>
<p>Options</p>	<p>Options are NOS/set of NOS that are identified by the sector as additional skills. There may be multiple options within a QP. It is not mandatory to select any of the options to complete a QP with Options.</p>